## AMENDMENTS TO THE SPECIFICATION

Please delete the paragraph beginning on page 9, line 11, and substitute the following therefor:

In Fig. 3, the welding gun 31 also has been configured so that the trigger 44 is located on the bottom portion of the welding handle 42 in a second quadrant of the handle 42. In the illustrated embodiment, the neck 46 is secured to the first second end 6058 of the handle 42 and the cable 34 is received via the first end 58 of the handle 42. This orientation places the trigger 44 closer to the cable 34 than the neck 46. This enables a user, for example, to grasp the handle 42 and operate the trigger 44 with their ring finger or little finger.

Please delete the paragraph beginning on page 12, line 8, and substitute the following therefor:

Referring again to Fig. 6, in the illustrated embodiment, the welding gun also comprises a tip 108, an insulator 110, and a diffuser 112. The tip 108 is used to direct the wire 30. The insulator 110 is used to prevent electricity in the wire 30 from flowing through the neck 46 to the welding handle 4243, causing a short-circuit of the system. The diffuser 112 is used to establish the desired flow characteristics of the gas 26, for example, pressure, coverage pattern, velocity, etc. The nozzle 50 is used to direct the gas 26 to the workpiece 40.

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